

RELEASED FOR PROD.

DATE: 4/14/08 INT: 06

GENERAL 1106  
503 226 3411

RS11V61HE  
POWELL  
503 969-4298

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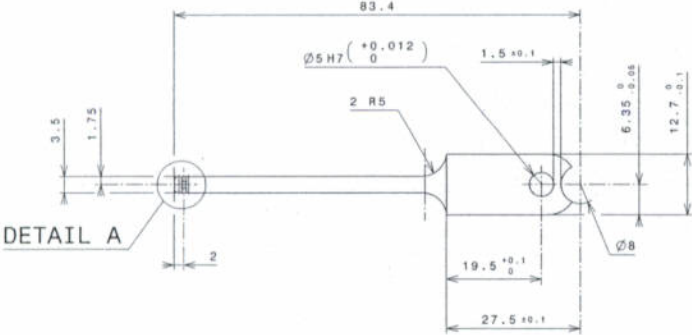
| MODIFICATIONS   | INDEX |
|---|-------|
| SUPPRIME REP.C -> PIECE MONOBLOC - MODIFIE HAUTEUR ERGOT 2.5 -> 3 -<br>AJOUTE USINAGE LG.: 27.5 LARG.: 12.7 EP.: 4.7 ET 3 RS. | B     |

| MODIFICATIONS  | INDEX |
|--|-------|
| MODIFIE REP.1, REP.2, REP.3 ET REP.4 - AJOUTE REP.5<br>ET REP.6. | B     |

8 999 20 753 1



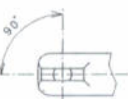
DETAIL A  
Echelle 5:1



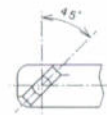
DETAIL A

USINAGE DU SUPPORT  
IDENTIQUE AUX 4 CLES  
EXCEPTE L'ORIENTATION DE L'ERGOT  
VOIR DETAIL CI-DESSOUS

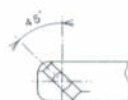
8 999 20 753 2  
Echelle 5:1



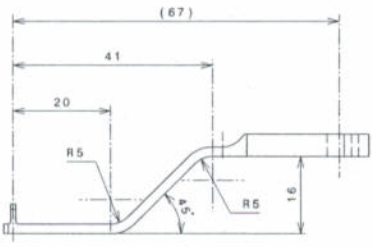
8 999 20 753 3  
Echelle 5:1



8 999 20 753 4  
Echelle 5:1

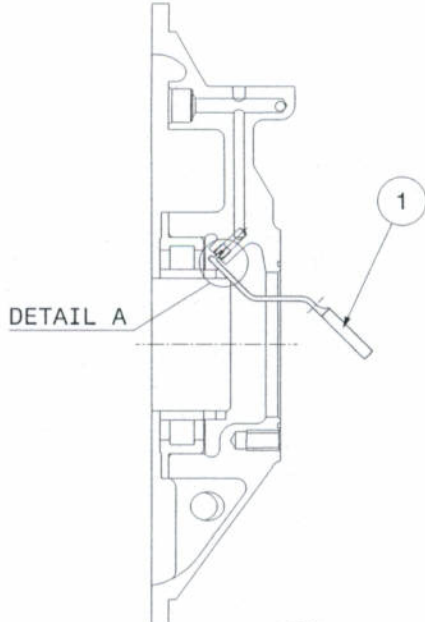


CLEE PLIEE



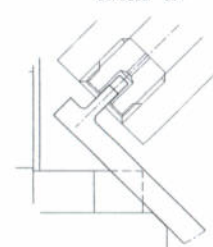
PROTECTION: BRUNISSAGE (TYPE PENTRATE)  
RAYONS NON COTES: R 1  
CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°

| LIBRAIRIE    | USINAGE | ETAT | EXA-D HD |
|--------------|---------|------|----------|
| ✓            | ✓       | ✓    | 27/06/07 |
| 8 999 20 753 |         |      | B        |



DETAIL A

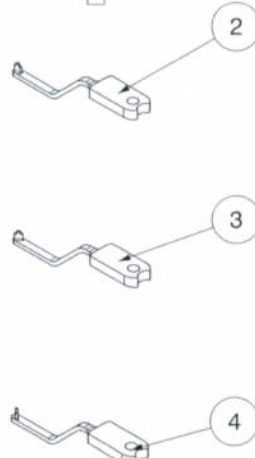
DETAIL A  
Echelle 5:1




LINDSTRÖM  
626-956 1201  
ASIA BRUCE  
10  
\$ 257.

MASSE DE L'OUTILLAGE: 0.056Kg

020314



|   |     |                     |  |              |   |  |              |                  |   |
|---|-----|---------------------|--|--------------|---|--|--------------|------------------|---|
| -   | -   | -                   | -  | -            | -   | -  | -            | -                | - |
| -   | -   | -                   | -  | -            | -   | -  | -            | -                | - |
| -   | -   | -                   | -  | -            | -   | -  | -            | -                | - |
| 6   | 1   | MIRROIR Dim 60 x 10 |  | BAHCO        |   | 5515-L                                   |              |                  |   |
| 5   | 1   | CLE DYNAMOMETRIQUE  |  | TORQUELEADER |   | TBN2                                     |              |                  |   |
| 4   | 1   | CLE                 |  | VOIR DETAIL  |   |  |              |                  |   |
| 3   | 1   | CLE                 |  | VOIR DETAIL  |   |  |              |                  |   |
| 2   | 1   | CLE                 |  | VOIR DETAIL  |   |  |              |                  |   |
| 1   | 1   | CLE                 |  | VOIR DETAIL  |   |  |              |                  |   |
| PL  | REP | QUANT               | DESIGNATION  |              | MATIERE   |  | Observations |                  |   |
| DESIGNER PAR<br>EXA-D HD  |     |                     | DREWER PAR<br>E.DOUMECO  |              | INTERPRETATION DES DESSINS SELON<br>INTERPRETATION OF DRAWINGS AS PER<br>ST2100 |  |              |                  |   |
| DATE<br>27/06/07  |     |                     | DESIGNATION PIECE / DESCRIPTION  |              | N° PIECE / PART NUMBER  |  | DATE         |                  |   |
| MACHINE / ENGINE  |     |                     |  |              |   |  | DATE         |                  |   |
| AIRTEL 1  |     |                     |  |              |   |  | DATE         |                  |   |
| DESIGNATION OUTIL/LAGE  |     |                     |  |              |   |  |              |                  |   |
| JEU DE CLES GICLEUR   |     |                     |  |              |   |  |              |                  |   |
| TOOL NAME   |     |                     |  |              |   |  | DATE         |                  |   |
|   |     |                     |  |              |   |  | DATE         |                  |   |
| CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA & NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION |     |                     |  |              |   |  |              |                  |   |
|   |     |                     |  |              |   |  | DATE         |                  |   |
| THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION          |     |                     |  |              |   |  |              |                  |   |
|   |     |                     |  |              |   |  | DATE         |                  |   |
| ECHELLE<br>SCALE<br>1/1   |     |                     |  Turbomeca<br>Groupe SAFRAN |              |   | CODE PART/PIECE N° /<br>MANUFACTURE CODE |              |                  |   |
|   |     |                     |  |              |   |  |              | DATE             |   |
|   |     |                     | FORMAT<br>SIZE<br>A1   |              |   | PLANCHE<br>SHEET<br>1/1                  |              | DATE<br>05/12/00 |   |
|                            |     |                     | 8 999 20 753 0   |              |   |  |              |                  |   |

GEAT  
503 226  
3411  
800 440 5441  
PEMAD  
714 921 9950

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RELEASED FOR PROD.  
DATE: 4 / 14 / 08 INT: *De*



FICHE ARTICLE / *Product data sheet*

(F0228)

8999207530

Version B

JEU DE CLES GICLEUR

|   |   |
|---|---|
| Version GEODE de l'Article / <i>Geode Part Version</i> :  | B Engineering                           |
| Type d'article / <i>Item type</i> :                       | Outillage de production - conception TM |
| Unité / <i>Unit</i> :                                     | pièce                                   |
| Article de configuration / <i>Configuration article</i> : | Non                                     |
| Sujet à péremption / <i>Subject to cure date</i> :        | Non                                     |
| Fiche matricule / <i>Log card</i> :                       | Faux                                    |
| Type de composition / <i>Assembly type</i> :              | Composant                               |
| Classification / <i>Classification</i> :                  | Catégorie 3 groupe 2                    |
| Masse (kg) / <i>weight (kg)</i> :                         | 0.012                                   |

**DOCUMENTS DE REFERENCE / *Reference documents***

ARTICLE DEFINI SELON LE DOCUMENT ST\_02100 : Normes, d'application obligatoire pour l'interprétation des dessins TURBOMECA

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8999207530 - B <13 septembre 2007> - 1 / 2